

SAFETY DATA SHEET

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



Sika Margel VPI 580

Date of last issue: 31.01.2024
Revision Date: 01.07.2025

Version 1.7

Print Date 01.07.2025

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Trade name : Sika Margel VPI 580

1.2 Relevant identified uses of the substance or mixture and uses advised against

Product use : Corrosion protection

1.3 Details of the supplier of the safety data sheet

Company name of supplier : Sika Limited
Watchmead Welwyn Garden City
Hertfordshire. AL7 1BQ
Telephone : +44 (0)1707 394444
Telefax : +44 (0)1707 329129
E-mail address of person responsible for the SDS : EHS@uk.sika.com

1.4 Emergency telephone number

National Chemical Emergency Centre (NCEC)
24 Hour Emergency Telephone Number +44 870 190 6777

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification (REGULATION (EC) No 1272/2008)

Skin corrosion, Category 1B	H314: Causes severe skin burns and eye damage.
Serious eye damage, Category 1	H318: Causes serious eye damage.
Reproductive toxicity, Category 2	H361f: Suspected of damaging fertility.
Long-term (chronic) aquatic hazard, Category 2	H411: Toxic to aquatic life with long lasting effects.

2.2 Label elements

Labelling (REGULATION (EC) No 1272/2008)

Hazard pictograms :



Signal word : Danger

SAFETY DATA SHEET

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



Sika Margel VPI 580

Date of last issue: 31.01.2024
Revision Date: 01.07.2025

Version 1.7

Print Date 01.07.2025

Hazard statements : H314 Causes severe skin burns and eye damage.
H361f Suspected of damaging fertility.
H411 Toxic to aquatic life with long lasting effects.

Precautionary statements : **Prevention:**
P201 Obtain special instructions before use.
P260 Do not breathe dust or mist.
P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.

Response:

P303 + P361 + P553 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/ shower.

P304 + P340 + P310 IF INHALED: Remove person to fresh air and keep comfortable for breathing. Immediately call a POISON CENTER/ doctor.

P305 + P351 + P338 + P310 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER/ doctor.

Hazardous components which must be listed on the label:

cyclohexylamine

2.3 Other hazards

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

SECTION 3: Composition/information on ingredients

3.2 Mixtures

Components

Chemical name	CAS-No. EC-No. Index-No. Registration number	Classification	Concentration (% w/w)
cyclohexylamine	108-91-8 203-629-0 612-050-00-6	Flam. Liq. 3; H226 Acute Tox. 4; H312 Acute Tox. 4; H302 Skin Corr. 1B; H314 Repr. 2; H361f	>= 5 - < 10

SAFETY DATA SHEET

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



Sika Margel VPI 580

Date of last issue: 31.01.2024
Revision Date: 01.07.2025

Version 1.7

Print Date 01.07.2025

dicyclohexylamine	101-83-7 202-980-7 612-066-00-3	Acute Tox. 4; H302 Skin Corr. 1B; H314 Aquatic Acute 1; H400 Aquatic Chronic 1; H410	>= 5 - < 10
-------------------	---------------------------------------	---	-------------

For explanation of abbreviations see section 16.

SECTION 4: First aid measures

4.1 Description of first aid measures

- General advice : Move out of dangerous area.
Consult a physician.
Show this safety data sheet to the doctor in attendance.
- If inhaled : Move to fresh air.
Consult a physician after significant exposure.
- In case of skin contact : Take off contaminated clothing and shoes immediately.
Wash off with soap and plenty of water.
Immediate medical treatment is necessary as untreated wounds from corrosion of the skin heal slowly and with difficulty.
- In case of eye contact : Small amounts splashed into eyes can cause irreversible tissue damage and blindness.
In the case of contact with eyes, rinse immediately with plenty of water and seek medical advice.
Continue rinsing eyes during transport to hospital.
Remove contact lenses.
Keep eye wide open while rinsing.
- If swallowed : Do not induce vomiting without medical advice.
Rinse mouth with water.
Do not give milk or alcoholic beverages.
Never give anything by mouth to an unconscious person.

4.2 Most important symptoms and effects, both acute and delayed

- Symptoms : Dermatitis
See Section 11 for more detailed information on health effects and symptoms.
- Risks : Health injuries may be delayed.
corrosive effects

Causes serious eye damage.
Suspected of damaging fertility.
Causes severe burns.

SAFETY DATA SHEET

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



Sika Margel VPI 580

Date of last issue: 31.01.2024
Revision Date: 01.07.2025

Version 1.7

Print Date 01.07.2025

4.3 Indication of any immediate medical attention and special treatment needed

Treatment : Treat symptomatically.

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media : Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

5.2 Special hazards arising from the substance or mixture

Specific hazards during fire-fighting : Do not allow run-off from fire fighting to enter drains or water courses.

Hazardous combustion products : No hazardous combustion products are known

5.3 Advice for firefighters

Special protective equipment for firefighters : In the event of fire, wear self-contained breathing apparatus.

Further information : Collect contaminated fire extinguishing water separately. This must not be discharged into drains.
Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

Personal precautions : Use personal protective equipment.
Deny access to unprotected persons.

6.2 Environmental precautions

Environmental precautions : Do not flush into surface water or sanitary sewer system.
If the product contaminates rivers and lakes or drains inform respective authorities.

6.3 Methods and material for containment and cleaning up

Methods for cleaning up : Pick up and arrange disposal without creating dust.
Keep in suitable, closed containers for disposal.

6.4 Reference to other sections

For personal protection see section 8.

SAFETY DATA SHEET

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



Sika Margel VPI 580

Date of last issue: 31.01.2024
Revision Date: 01.07.2025

Version 1.7

Print Date 01.07.2025

SECTION 7: Handling and storage

7.1 Precautions for safe handling

Advice on safe handling : Avoid exceeding the given occupational exposure limits (see section 8).
Do not get in eyes, on skin, or on clothing.
For personal protection see section 8.
Smoking, eating and drinking should be prohibited in the application area.
Take necessary action to avoid static electricity discharge (which might cause ignition of organic vapours).
Follow standard hygiene measures when handling chemical products

Advice on protection against fire and explosion : Normal measures for preventive fire protection.

Hygiene measures : Handle in accordance with good industrial hygiene and safety practice. When using do not eat or drink. When using do not smoke. Wash hands before breaks and at the end of workday.

7.2 Conditions for safe storage, including any incompatibilities

Requirements for storage areas and containers : Keep container tightly closed in a dry and well-ventilated place. Store in accordance with local regulations.

Further information on storage stability : No decomposition if stored and applied as directed.

7.3 Specific end use(s)

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational Exposure Limits

Components	CAS-No.	Value type (Form of exposure)	Control parameters *	Basis *
cyclohexylamine	108-91-8	TWA	10 ppm 41 mg/m ³	GB EH40
Further information: Where no specific short-term exposure limit is listed, a figure three times the long-term exposure limit should be used.				

SAFETY DATA SHEET

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



Sika Margel VPI 580

Date of last issue: 31.01.2024
Revision Date: 01.07.2025

Version 1.7

Print Date 01.07.2025

*The above mentioned values are in accordance with the legislation in effect at the date of the release of this safety data sheet.

8.2 Exposure controls

Personal protective equipment

- Eye/face protection : Safety glasses with side-shields conforming to EN166
Eye wash bottle with pure water
Wear eye/face protection.
- Hand protection : Chemical-resistant, impervious gloves complying with an approved standard must be worn at all times when handling chemical products. Reference number EN 374. Follow manufacturer specifications.
Recommended: Butyl rubber/nitrile rubber gloves.
Contaminated gloves should be removed.
- Skin and body protection : Protective clothing (e.g. Safety shoes acc. to EN ISO 20345, long-sleeved working clothing, long trousers). Rubber aprons and protective boots are additionally recommended for mixing and stirring work.
- Respiratory protection : Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.
Ensure adequate ventilation. This can be achieved by local exhaust extraction or by general ventilation. (EN 689 - Methods for determining inhalation exposure). This applies in particular to the mixing / stirring area. In case this is not sufficient to keep the concentrations under the occupational exposure limits then respiration protection measures must be used.

Environmental exposure controls

- General advice : Do not flush into surface water or sanitary sewer system.
If the product contaminates rivers and lakes or drains inform respective authorities.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

- Appearance : gel
Colour : No data available
- Odour : ammoniacal
- Melting point/ range / Freezing point : No data available

SAFETY DATA SHEET

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



Sika Margel VPI 580

Date of last issue: 31.01.2024
Revision Date: 01.07.2025

Version 1.7

Print Date 01.07.2025

Boiling point/boiling range : 100 °C

Flammability (solid, gas) : No data available

Upper/lower flammability or explosive limits

Upper explosion limit / Upper flammability limit : No data available

Lower explosion limit / Lower flammability limit : No data available

Flash point : > 55 °C

Auto-ignition temperature : No data available

Decomposition temperature : No data available

pH : ca. 9 - 10 (20 °C)

Viscosity

Viscosity, kinematic : > 30 mm²/s

Solubility(ies)

Water solubility : No data available

Partition coefficient: n-octanol/water : Pow: 3

Vapour pressure : 0,53 hPa (25 °C)

Density : ca. 1,02 g/cm³ (20 °C)

Relative vapour density : No data available

Particle characteristics : No data available

SAFETY DATA SHEET

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



Sika Margel VPI 580

Date of last issue: 31.01.2024
Revision Date: 01.07.2025

Version 1.7

Print Date 01.07.2025

9.2 Other information

No data available

SECTION 10: Stability and reactivity

10.1 Reactivity

No dangerous reaction known under conditions of normal use.

10.2 Chemical stability

The product is chemically stable.

10.3 Possibility of hazardous reactions

Hazardous reactions : Stable under recommended storage conditions.

10.4 Conditions to avoid

Conditions to avoid : No data available

10.5 Incompatible materials

Materials to avoid : No data available

10.6 Hazardous decomposition products

No decomposition if stored and applied as directed.

SECTION 11: Toxicological information

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity

Not classified based on available information.

Skin corrosion/irritation

Causes severe burns.

Serious eye damage/eye irritation

Causes serious eye damage.

Respiratory or skin sensitisation

Skin sensitisation

Not classified based on available information.

Respiratory sensitisation

Not classified based on available information.

Germ cell mutagenicity

Not classified based on available information.

SAFETY DATA SHEET

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



Sika Margel VPI 580

Date of last issue: 31.01.2024
Revision Date: 01.07.2025

Version 1.7

Print Date 01.07.2025

Carcinogenicity

Not classified based on available information.

Reproductive toxicity

Suspected of damaging fertility.

STOT - single exposure

Not classified based on available information.

STOT - repeated exposure

Not classified based on available information.

Aspiration toxicity

Not classified based on available information.

11.2 Information on other hazards

SECTION 12: Ecological information

12.1 Toxicity

No data available

12.2 Persistence and degradability

No data available

12.3 Bioaccumulative potential

No data available

12.4 Mobility in soil

No data available

12.5 Results of PBT and vPvB assessment

Product:

Assessment : This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher..

12.6 Endocrine disrupting properties

No data available

12.7 Other adverse effects

Product:

Additional ecological information : An environmental hazard cannot be excluded in the event of unprofessional handling or disposal.
Toxic to aquatic life with long lasting effects.

SAFETY DATA SHEET

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



Sika Margel VPI 580

Date of last issue: 31.01.2024
Revision Date: 01.07.2025

Version 1.7

Print Date 01.07.2025

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Product : The generation of waste should be avoided or minimized wherever possible.
Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe way.
Dispose of surplus and non-recyclable products via a licensed waste disposal contractor.
Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements.
Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

SECTION 14: Transport information

14.1 UN number or ID number

ADR : UN 1760
IMDG : UN 1760
IATA : UN 1760

14.2 UN proper shipping name

ADR : CORROSIVE LIQUID, N.O.S.
(cyclohexylamine)
IMDG : CORROSIVE LIQUID, N.O.S.
(cyclohexylamine, dicyclohexylamine)
IATA : Corrosive liquid, n.o.s.
(cyclohexylamine)

14.3 Transport hazard class(es)

	Class	Subsidiary risks
ADR	: 8	
IMDG	: 8	
IATA	: 8	

14.4 Packing group

ADR
Packing group : III
Classification Code : C9

SAFETY DATA SHEET

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



Sika Margel VPI 580

Date of last issue: 31.01.2024
Revision Date: 01.07.2025

Version 1.7

Print Date 01.07.2025

Hazard Identification Number : 80
Labels : 8
Tunnel restriction code : (E)

IMDG

Packing group : III
Labels : 8
EmS Code : F-A, S-B

IATA (Cargo)

Packing instruction (cargo aircraft) : 856
Packing instruction (LQ) : Y841
Packing group : III
Labels : Corrosive

IATA (Passenger)

Packing instruction (passenger aircraft) : 852
Packing instruction (LQ) : Y841
Packing group : III
Labels : Corrosive

14.5 Environmental hazards

ADR

Environmentally hazardous : yes

IMDG

Marine pollutant : no

IATA (Passenger)

Environmentally hazardous : yes

IATA (Cargo)

Environmentally hazardous : yes

14.6 Special precautions for user

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

14.7 Maritime transport in bulk according to IMO instruments

Not applicable for product as supplied.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

Relevant EU provisions transposed through retained EU law

UK REACH Candidate list of substances of very high concern (SVHC) for Authorisation : Not applicable

SAFETY DATA SHEET

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



Sika Margel VPI 580

Date of last issue: 31.01.2024
Revision Date: 01.07.2025

Version 1.7

Print Date 01.07.2025

The Persistent Organic Pollutants Regulations (retained Regulation (EU) 2019/1021 as amended for Great Britain) : Not applicable

International Chemical Weapons Convention (CWC) Schedules of Toxic Chemicals and Precursors : Not applicable

Regulation (EU) No 2024/590 on substances that deplete the ozone layer : Not applicable

UK REACH List of substances subject to authorisation (Annex XIV) : Not applicable

Volatile organic compounds : Law on the incentive tax for volatile organic compounds (VOCV)
Volatile organic compounds (VOC) content: < 0% w/w
no VOC duties

Directive 2010/75/EU of 24 November 2010 on industrial and livestock rearing emissions (integrated pollution prevention and control)
Volatile organic compounds (VOC) content:
< 0% w/w, 0,02 g/l
VOC content excluding water

If other regulatory information applies that is not already provided elsewhere in the Safety Data Sheet, then it is described in this subsection.

Health, safety and environmental regulation/legislation specific for the substance or mixture: : Environmental Protection Act 1990 & Subsidiary Regulations
Health and Safety at Work Act 1974 & Subsidiary Regulations
Control of Substances Hazardous to Health Regulations (COSHH)
May be subject to the Control of Major Accident Hazards Regulations (COMAH), and amendments.

15.2 Chemical safety assessment

No Chemical Safety Assessment has been carried out for this mixture by the supplier.

SECTION 16: Other information

Full text of H-Statements

H226 : Flammable liquid and vapour.
H302 : Harmful if swallowed.

SAFETY DATA SHEET

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



Sika Margel VPI 580

Date of last issue: 31.01.2024
Revision Date: 01.07.2025

Version 1.7

Print Date 01.07.2025

H312	: Harmful in contact with skin.
H314	: Causes severe skin burns and eye damage.
H361f	: Suspected of damaging fertility.
H400	: Very toxic to aquatic life.
H410	: Very toxic to aquatic life with long lasting effects.

Full text of other abbreviations

Acute Tox.	: Acute toxicity
Aquatic Acute	: Short-term (acute) aquatic hazard
Aquatic Chronic	: Long-term (chronic) aquatic hazard
Flam. Liq.	: Flammable liquids
Repr.	: Reproductive toxicity
Skin Corr.	: Skin corrosion
GB EH40	: UK. EH40 WEL - Workplace Exposure Limits
GB EH40 / TWA	: Long-term exposure limit (8-hour TWA reference period)
ADR	: European Agreement concerning the International Carriage of Dangerous Goods by Road
CAS	: Chemical Abstracts Service
DNEL	: Derived no-effect level
EC50	: Half maximal effective concentration
GHS	: Globally Harmonized System
IATA	: International Air Transport Association
IMDG	: International Maritime Code for Dangerous Goods
LD50	: Median lethal dose (the amount of a material, given all at once, which causes the death of 50% (one half) of a group of test animals)
LC50	: Median lethal concentration (concentrations of the chemical in air that kills 50% of the test animals during the observation period)
MARPOL	: International Convention for the Prevention of Pollution from Ships, 1973 as modified by the Protocol of 1978
OEL	: Occupational Exposure Limit
PBT	: Persistent, bioaccumulative and toxic
PNEC	: Predicted no effect concentration
REACH	: Regulation (EC) No 1907/2006 of the European Parliament and of the Council of 18 December 2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH), establishing a European Chemicals Agency
SVHC	: Substances of Very High Concern
vPvB	: Very persistent and very bioaccumulative

Further information

Classification of the mixture:

Skin Corr. 1B	H314
Eye Dam. 1	H318
Repr. 2	H361f
Aquatic Chronic 2	H411

Classification procedure:

Calculation method
Calculation method
Calculation method
Calculation method

SAFETY DATA SHEET

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



Sika Margel VPI 580

Date of last issue: 31.01.2024
Revision Date: 01.07.2025

Version 1.7

Print Date 01.07.2025

The information contained in this Safety Data Sheet corresponds to our level of knowledge at the time of publication. All warranties are excluded. Our most current General Sales Conditions shall apply. Please consult the product data sheet prior to any use and processing.



Changes as compared to previous version !

GB / EN